

Date: Friday, 2/23/2007 8:31:35 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: LUG	
Job Number	: 30882		Part Number	: D2725	
Estimate Number	: 11704		Drawing Number	: D2725 REV C	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 2/23/2007 S.O. No. : N/A		Drawing Revision	: C	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 3/30/2007	
Previous Run	: 28972		Qty:	20	Um: Each
Written By	: <i>[Signature]</i>				
Checked & Approved By	: <i>[Signature]</i>				
Comment	: Est. 99.02.11 Added 4 per Blank				
	Est Rev:E Now on Waterjet 06-10-15 JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"	
		Comment: Qty.: 0.1815 f(s)/Unit Total : 3.6309 f(s) 6061-T6 Bar .188" x 4.0" Material: 6061-T6 (QQ-A-250/11) 4" x 0.188" Thick Batch: M101417	
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D2725 Dwg Rev: <u>C</u> Prog Rev: <u>C</u> 2-Deburr if necessary	<i>SAD 07/03/01 20</i> <i>07/03/01 20</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	<i>5A1 07/03/01 20</i>
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	<i>07/03/02 20</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: WA25	<i>07.03.05 20</i>

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/03/07
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

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Drawing Name: LUG

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Seq. #: Machine Or Operation:

Description:

6.0 QC21

FINAL INSPECTION/W/O RELEASE



20

Comment: FINAL INSPECTION/W/O RELEASE

207/03/07

Job Completion



U 07/03/07

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	<u>30882</u>
Description: Step Mounting Plate	Part Number:	<u>D2725</u>
Inspection Dwg: D2725 Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

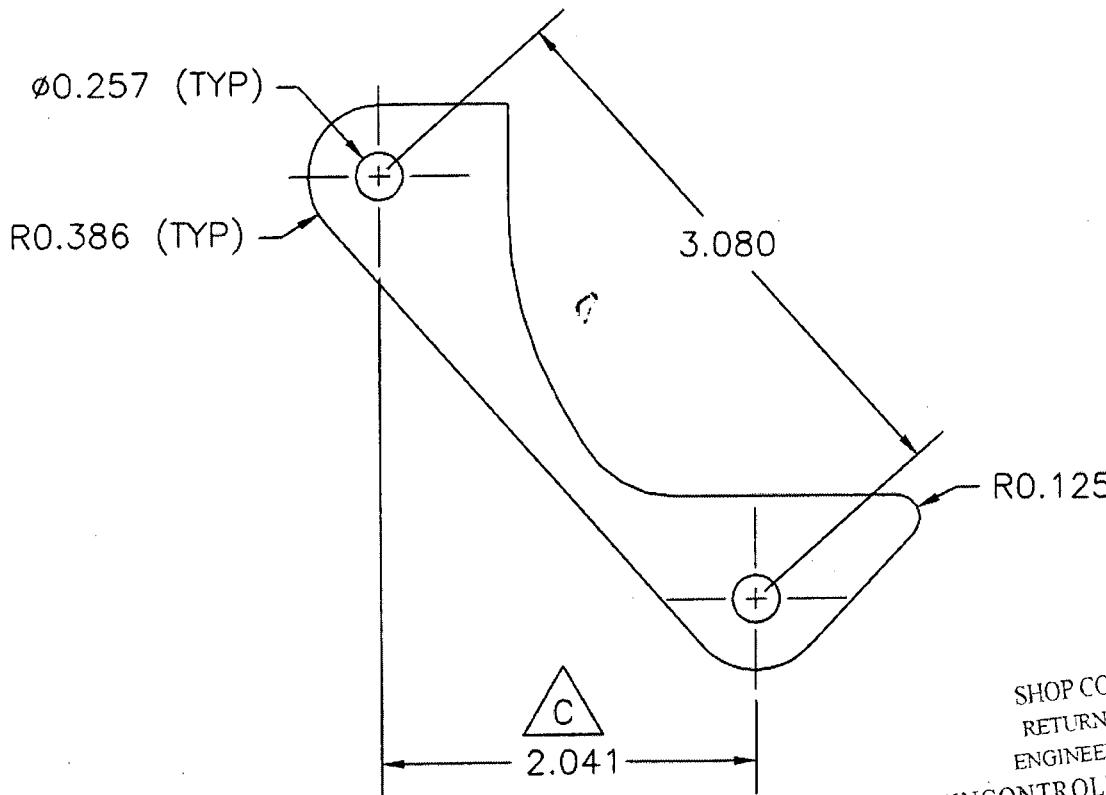
Measured by:	SAD	Audited by:	BB	Prototype Approval:	N/A
Date:	07/03/01	Date:	07/03/02	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.05.06	New Issue	KJ/JLM	<i>[Signature]</i>



DESIGN <i>KE</i>	DRAWN BY <i>RE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA		
CHECKED <i>MM</i>	APPROVED <i>RS</i>	DRAWING NO. D2725	REV. C SHEET 1 OF 1	
DATE 98.10.19		TITLE STEP MOUNTING PLATE	SCALE 1:1	
A	97.12.04	NEW ISSUE		
B	98.05.04	0.188 THICK WAS 0.125		
C	98.10.19	REVISED GEOMETRY FOR 5.5° STEP ANG.		

RELEASED
18.11.11 KE



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30882

MATERIAL: 6061-T6 ALUMINUM (QQ-A-250/11) 0.188 THICK
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED